**Ground Bond Tester** 

# Pursuing to maximize an easy operation, stylish design of Ground Bond Tester





### **TOS6200A**

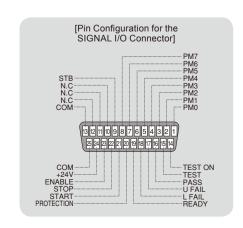


# Adopting the constant current method to apply automated testing system

## Perfect feature for the Production line which requires reduced tact time

The TOS6200A is designed to perform the ground bond tests required for class-I devices by safety standards such as IEC, EN, VDE, BS, UL, JIS, and the Electrical Appliance and Material Safety Low (Japan). Equipped with a new high-efficiency power supply, it is compact and lightweight, about half the size and weight of our conventional products, while achieving a large output of 150 VA. Use of the constant current method eliminates the need to reset test currents even in the face of fluctuating resistance values for the device being tested. The test duration can also be set from 0.3 s, making the tester suitable for production line testing, which requires reduced cycle time. This tester is also designed for ease of use, featuring a large, easy-to-read display, memory capacity for storage of 100 types of test conditions, and incorporation of test conditions into programs to enable automatic testing. The standard equipped GPIB and RS232C interfaces allow the user to use PCs or other devices to control test conditions such as test current, resistance value for judgement, and test duration, and enables read-back of measured values and test results.

- Test current value: 3 A to 30 A AC / Resistance value: 0.001 Ω to 1.200 Ω
- Offset cancelling function
- Stores 100 test conditions in memory
- Incorporates test conditions into program
- Contact check function
- Equipped with standard GPIB and RS232C interfaces
- Equipped with standard test lead (TL11-TOS)

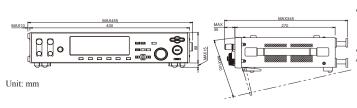


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Output	block		
Current setting range (*1)		3.0 Aac to 31.0 Aac (With respect to resistance resulting in output power of the maximum rated Output or less and an output terminal voltage of 5.4 V or less)	
	Resolution	0.1 A	
	Accuracy	$\pm$ (1% of setting + 0.2 A)	
Maxim	um rated output	150 VA (at the output terminals)	
Distortion factor		2% or less (with respect to 0.1 Ω pure resistance load of 10 A or greater)	
Frequency		50/60 Hz, sine wave (selectable)	
	Accuracy	±200 ppm	
Open terminal voltage		6 Vrms or less	
Output	method	PWM switching method	
Output	ammeter		
Measurement range		0.0 Aac to 33.0 Aac	
Resolution		0.1 A	
Accura	cy	$\pm$ (1% of reading + 0.2 A)	
Respon		Mean value response/rms value display (response time: 200 ms)	
Holding function		The current measured at the end of test is held during the PASS or FAIL inteval	
Output	voltmeter		
Measur	ement range	0.00 Vac to 6.00 Vac	
Resolut	ion	0.01 V	
Accuracy		± (1% of reading + 0.02 V)	
Respon	se	Mean value response/rms value display (response time: 200 ms)	
Holding function		The voltage measured at the end of test is held during the PASS or FAIL inteval	
Ohmme	eter (*2)		
Measurement range		0.001 Ω to 1.200 Ω	
Resolution		0.001 Ω	
Offset cancel function		$0.000 \Omega$ to $1.200 \Omega$ (Offset ON/OFF function provided)	
Accuracy		$\pm$ (2% of reading + 0.003 $\Omega$ )	
Holding function		The resistance measured at the end of test is held during the PASS interval	
Pass/fai	Il judgement function		
Resistance value-based judgement		Window comparator system  *If a resistance value equal to or greater than the upper reference value is detected, a FAIL determination is returned. *If a resistance value equal to or less than the lower reference value is detected, a FAIL determination is returned. *If a resistance value has been judged as FAIL, the tester shuts off the output and generates a FAIL signal. *If the set time elapses without abnormalities, the tester shuts off the output and generates a PASS signal.	
Setting range for the upper rerence value (UPPER)		$0.001~\Omega$ to $1.200~\Omega$	
Setting range for the upper rerence value (LOWER)		$0.001~\Omega$ to $1.200~\Omega$	
Resolution		0.001 Ω	
Judgement accuracy		$\pm$ (2% of UPPER + 0.003 $\Omega$ )	
Calibration		Calibration is performed with the rms value of the sine wave, using a pure resistance load.	
	PASS	Lights for approximately 0.2 sec when the measured value has been judged as PASS.It is lit continuously when the PASS holding time is set to HOLD.	
LED	UPPER FAIL	Lights if a resistance value equal to or greater than the upper reference value is detected and judged FAIL.	
	LOWER FAIL	Lights if a resistance value equal to or greater than the upper reference value is detected and judged FAIL.	

## External dimensional diagrams



Buzzer	•The buzzer sounds for the pass holding time has been set if the measured value has been judged as PASS. •The buzzer sounds continuously under the following condition: The measured value has been judged as PASS when the PASS holding time is set to HOLD. The measured value has been judged as UPPER FAIL. The measured value has been judged as LOWER FAIL. •The buzzer volume for FAIL or PASS judgment are adjustable. Note that it cannot be adjusted individually since setting is shared with the setting for PASS.					
Time						
Test Setting range	0.3 s to 999 s Timer ON/OFF function is available.					
Time Accuracy	± (100ppm of setting + 20ms)					
Environment						
Operating environment	Indoor use, Overvoltage Category II					
Warranty range	Temperature: 5°C to 35°C Humidity: 20 %rh to 80 %rh (non condensing)					
Operating range	Temperature : 0°C to 40°C Humidity : 20 %rh to 80 %rh (non condensing)					
Storage range	Temperature: -20°C to 70°C Humidity: 90 %rh or less (non condensing)					
Altitude	Up to 2000 m					
Power requirement						
Allowable voltage range	85 Vac to 250 Vac					
Power consum-	60 VA or less					
ption At rated load	280 VA max.					
Allowable frequency range	47 Hz to 63 Hz					
Insulation resistance	30 MΩ min. (500 Vdc), between AC line and chassis					
Withstanding voltage	1390 Vac (2 seconds), between AC line and chassis					
Earth continuity	25 Aac/ 0.1 Ω max.					
Safety (*3) Conforms to the requirements of the following directive and standard.						
Low Voltage Directive 2014/35/EU, EN 61010-1 (Class I, Pollution degree 2)						
Electromagnetic compatibility (EM	MC) (*3,4)					

Conforms to the requirements of the following directive and standard. EMC Directive 2014/30/EU, EN 61326-1 (Class A), EN 55011 (Class A, Group 1), EN 61000-3-2, EN 61000-3-3

Under following conditions

- 1. Used test leadwire (TL11-TOS for TOS6200A, TL12-TOS for TOS6210) which is supplied.
- 2. Used the shielded cable which length is less than three meters when the SIGNAL I/O is used.

Dhygical dimensions (mayimym)	T	
Physical dimensions (maximum)	430[16.93 inch] (455[17.91 inch]) W ×	
	88[3.46 inch] (140[5.51 inch]) H ×	
	270[10.63 inch] (345[13.58 inch]) D mm	
Weight	Approx. 9 kg (Approx.19.84 lbs)	
Accessories		
AC power cord	1 piece	
Test leadwire TL11-TOS	1 set	
Short bar	2 pieces (These are inserted between the OUTPUT and SAMPLING terminals.)	
AC power fuse	2 pieces (2, including one spare in the fuse holder)	
Operation manual	1 copy	

#### \*1: Time limitation with respect to output

The heat radiation capacity at the output block of the tester is designed to be one-third of the rated output, accounting for size, weight, cost, and other factors. Always use the tester within the limitation values given below. Use of the tester beyond these limits will cause the temperature of the output block to rise excessively, potentially tripping the internal protection circuit. In this case, suspend testing for approximately 30 minutes, then press the STOP switch. When temperatures fall to normal levels, the tester will revert to ready status.

Output time limitation						
Ambient temperature t (°C)	Test current I (A)	Pause time	Maximum allowable continuous test time			
t < 40°	15 < I ≤ 30	Equal to or greater than the test time	≤ 30 minutes			
1 ≤ 40	I ≤ 15	Not required	Continuous output possible			

\*2: About ohmmeter's response time

A resistance value is instantaneously obtained, calculated using the measured voltage and current

- \*3: Not applicable to custom order models.
- Only on models that have CE marking on the panel.